

# Dupline® Plug & Play Master Module Interface for Koyo PLC Type G 3496 0008



- Interface for Koyo PLC with the function of a Master
- Plug and play: Automatic communication with specific PLC/Controllers
- Built-in normal Dupline® Channel Generator
- 128 I/O's and DC power supply on 3 wires
- RS232/RS422/RS485 port for interfacing to control system
- Split-I/O mode selectable (128 inputs and 128 outputs)
- LED-indications for supply, Dupline® carrier and Com-port TX
- Galvanically isolated Com-port supplied by internal DC/DC converter

## Product Description

G 3496 0008 is designed as a cost-effective solution for interfacing Dupline® I/O's to the Koyo DL05 Micro PLC family. It performs three functions: Dupline® channel gene-

erator, power supply synchronization (enables 3-wire system with supply) and RS232/RS422/RS485 interface.

## Ordering Key

**G 3496 0008 700**

Type: Dupline® \_\_\_\_\_  
H4-Housing \_\_\_\_\_  
Combined module \_\_\_\_\_  
Interface type \_\_\_\_\_  
DC supply \_\_\_\_\_

## Type Selection

Supply	PLC Interface Conformance	Ordering no.
20-30 VDC	DL05 Micro PLC family	G 3496 0008 700

## Input/Output Specifications

<b>Power Output</b>	
Output voltage	20-30 VDC (pulsating)
Output current	< 3.0 A @ 50°C
Short circuit protection	4 A quick acting fuse
Output voltage drop	< 1.0 V
<b>Dupline® carrier</b>	
Output voltage	8.2 V (pulsating)
Current	< 60 mA
Short circuit protection	Yes
Scan time	
128 channels	132.2 ms
64 channels	69.8 ms
<b>Communication Port</b>	
Standard	RS232/RS422/RS485
Connection	9 pole female Sub-D
Dielectric voltage	
Com-port - Dupline®	1 kVAC (rms)
Protocol	Modbus-RTU (function code 01 and 15)
<b>Channel Configuration in PLC</b>	
Baud rate	9600
Data bits	8
Start bit	1
Stop bit	1
Parity	None
Flow-control	None
Device no.	1

## Input/Output Specifications (Cont.)

<b>Pin assignment</b>	
2-wire RS485	
S/R Data line + (B)	3
S/R Data line - (A)	8
GND	5
4-wire RS485/RS422	
R Data line + (B)	3
R Data line - (A)	8
S Data line + (B)	2
S Data line - (A)	7
Direction	4 (Connect pin 5 to GND when using 4-wire com.)
<b>RS232</b>	
TX	1
RX	9
GND	5

## Supply Specifications

<b>Power supply</b>	
Operational voltage (V <sub>m</sub> )	Overvoltage cat. III (IEC 60664)
Reverse polarity protection	20-30 VDC
Current consumption	None
Transient protection voltage	< 150 mA + Power load
Dielectric voltage	800 V
Supply - Dupline®	None
Supply - Com-port	1 kVAC (rms)

## General Specifications

<b>Power ON delay</b>	2 s	<b>Humidity (non-condensing)</b>	20 to 80%
<b>Indication for</b>		<b>Mechanical resistance</b>	
Com-port TX	LED, red	Shock	15 G (11 ms)
Supply ON	LED, green	Vibration	2 G (6 to 55 Hz)
Dupline® carrier	LED, yellow	<b>Dimensions</b>	H4-Housing
<b>Environment</b>		<b>Material</b>	(See Technical Information)
Pollution degree	2 (IEC 60664)	<b>Weight</b>	100 g
Operating temperature	0° to +50°C (+32° to +122°F)		
Storage temperature	-50° to +85°C (-58° to +185°F)		

## Mode of Operation

The Dupline® Master Module (DMM) controls a 3-wire bus with signal, DC-power and common GND. The DMM is connected to a standard DC-supply, which it synchronizes with the Dupline® carrier signal before it is outputted to supply. The synchronization is necessary in order to enable the Dupline® and DC-supply to share the GND-wire.

The Dupline® Master Module is a Dupline® Channel Generator with the function of a master.

This means that the 128 Dupline® I/O's will be read/written by the DMM and then sent to the PLC.

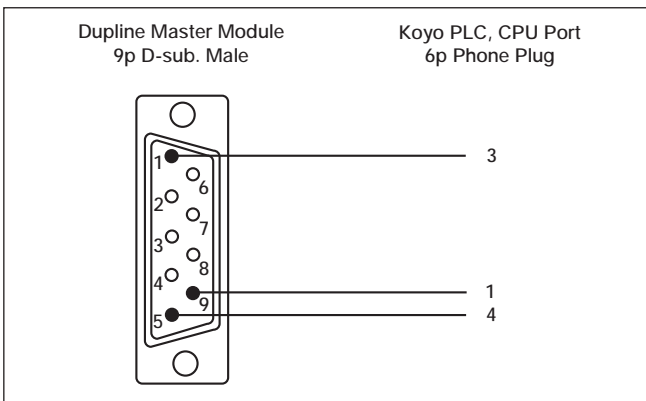
The DMM can run in two different modes – Normal mode and split I/O mode. In Normal mode, Dupline® operates as a peer-to-peer system, where the channel generator automatically establishes a connection between Dupline® inputs and Dupline® outputs which are coded to the same Dupline® address. If e.g. an

input coded for B5 is activated, the output(s) coded for B5 will also be activated.

Consequently, a Dupline®-output can either be activated through the output-data received on DMM or by an active Dupline® input coded for the same Dupline®-address. In "Split I/O" mode, the channel generator treats the Dupline® inputs and Dupline® outputs independently. If e.g. an input coded for B5 is activated, the DMM

will make the information available for the PLC (like in normal mode), but it will not automatically activate the Dupline® output(s) coded to B5. The Dupline® outputs are controlled exclusively through the output data received from the PLC. In this mode, up to 128 Dupline® inputs and 128 Dupline® outputs are available, since an input and an output coded to the same Dupline® address can operate independently.

## Pin Assignment



## Memory Mapping

Table of the memory mapping to the PLC

Dupline® Channel	Read	Write	Dupline® Channel	Read	Write
A1	C0	C200	E1	C40	C240
A2	C1	C201	F1	C50	C250
A3	C2	C202	G1	C60	C260
A4	C3	C203	H1	C70	C270
A5	C4	C204	I1	C100	C300
A6	C5	C205	J1	C110	C310
A7	C6	C206	K1	C120	C320
A8	C7	C207	L1	C130	C330
B1	C10	C210	M1	C140	C340
B8	C17	C217	N1	C150	C350
C1	C20	C220	O1	C160	C360
D1	C30	C230	P1	C170	C370

## Dip-Switch Setting

<b>Sw.4</b>	<b>On:</b>	Split I/O Channel Generator Mode (Receivers activated by the PLC)
	<b>Off:</b>	Normal Dupline Monostable Channel Generator Mode
<b>Sw. 5</b>	<b>On:</b>	64 Dupline® channels
	<b>Off:</b>	128 Dupline® channels
<b>Sw.6</b>	<b>On:</b>	Maintain data on Dupline® in case of communication failure
	<b>Off:</b>	Clear data on Dupline® after 10 sec. of communication failure

## Installation Hints

- Slow flashing TX-LED**  
Polling without contact to Koyo PLC      Check the wiring.
- Fast flashing TX-LED**  
Communication OK
- No Dupline® Carrier-LED**  
Dupline® Short circuit.      Short circuit between the two Dupline® wires.

## Accessories

Cable Sub-D 9p M /6p Phone Plug      RS-232-KO1

## Additional Information

**Scope of supply**  
1 x Master Module      G3496 0008 700