## Motor Controller Three-Phase Compressor Softstarter Type RSBT.....EV..

#### **CARLO GAVAZZI**



## **Product Description**

Easy-to-use AC semiconductor compressor softstarter. 3-phase compressors with nominal current up to 32A can be soft-started with this controller. The unit is supplied inside housing, with screw connection, while DIN Clip adapter is optional on models RSBT....EV11.

RSBT...EV21 and RSBT...EV61 options include an auxiliary relay module (RFPM) already mounted.

#### Soft starting of 3-phase AC compressors Auto adaptive algorithm (notant pending)

- Auto adaptive algorithm (patent pending) for optimum inrush current reduction
- 3-phase controlled with integrated bypass
   of semiconductors
- Short ramp up time: < 600ms
- Rated operational voltage: 220VACrms, 400VACrms, 50/60 Hz
- Rated operational current: 16, 25, 32A AC-53b
- Built-in transient overvoltage and undervoltage protection
- Phase sequence and under-voltage monitoring
- Overtemperature protection
- Overcurrent protection in bypass mode
- Locked rotor protection
- UL, cUL Listed (for RSBT....V5./ V6. versions only)

# Ordering Code RSB T 40 16 E V10 Compressor Softstarter 3-Phase Compressor Rated operational voltage Rated operational current Control voltage Version

# **Type Selection**

Туре	Rated operational voltage U <sub>e</sub>	Rated operational Current I $_{\rm e}$	Control voltage U <sub>c</sub>
RSBT: 3-Phase	22: 220 VACrms, 50/60 Hz	16: 16A AC-53b	E: 110 - 400 VAC ± 15%,
soft starter	40: 400 VACrms, 50/60 Hz	25: 25A AC-53b	50/60Hz ± 10%
for compressor		32: 32A AC-53b	

#### Versions

V10: Standard housing

V11: Standard housing with DIN clip

V21: Standard housing with DIN clip & RFPMV00 module ready mounted

V50: Standard housing (UL approved version)

V51: Standard housing with DIN clip (UL approved version)

V61: Standard housing with DIN clip & RFPMV00 module ready mounted (UL approved version)

## **Selection Guide**

Rated operational	Rated operational current I <sub>e</sub>			
voltage Ue	16A AC-53b	25A AC-53b	32A AC-53b	
0001/4.0				
220VACrms	RSBT2216EV.	RSBT2225EV	RSBT2232EV	
400VACrms	RSBT4016EV.	RSBT4025EV.	RSBT4032EV.	



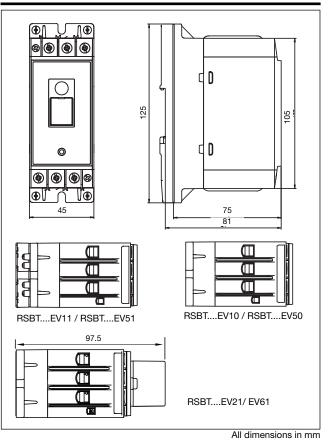
## **General Specifications**

Ramp up time	< 600ms
Ramp down time	0 s
Initial torque	<i>≤</i> 30%
Integrated current limit	Feedback loop
Undervoltage/ Overvoltage protection RSBT22 RSBT40	190/ 250VAC 330/ 470VAC
Status indication LEDs Power supply ON Recovery mode (1 min. delay) Alarm	LED, Green (continuous) LED, Green (flashing) LED, Red (flashing sequence)
Protection coordination	Class 10

## **Input Specifications (Control Input)**

Control voltage U <sub>c</sub>	
A1-A2:	110 - 400 VAC ±15%
Rated AC frequency	50/60Hz ±10%
Rated insulation voltage	500 VACrms
	Overvoltage cat. II (IEC 60664)
Dielectric strength	
Dielectric voltage	2 kVrms
Rated impulse withstand volt.	4 kVrms
Control input current	3 6mA
Input to Output response time	100ms
Dielectric strength Dielectric voltage Rated impulse withstand volt.	Overvoltage cat. II (IEC 6066- 2 kVrms 4 kVrms 3 6mA

## Dimensions



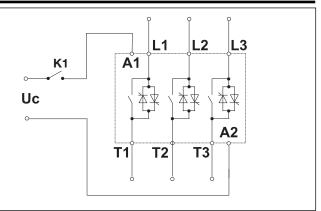
# **Output Specifications**

IEC rated operational current le (AC-5	3b)	
RSBT16EV		16A
RSBT25EV		25A
RSBT32EV		32A
Overload cycle according to EN/IEC 6	0947-4-2	
@ 40°C surrounding temp.	RSBT16EV	16: AC-53b : 2.5-1 : 60
	RSBT25EV	25: AC-53b : 3.6-1 : 60
	RSBT32EV	32: AC-53b : 3.4-1 : 60
Number of starts per hour @40°C	RSBTEV	12
Minimum full load current	RSBTEV	2 AAC rms

## **Housing Specifications**

Dimensions (D x W x H RSBTEV10/ EV50 RSBTEV11/ EV51 RSBTEV21/ EV61	125mm x 45mm x 75mm 125mm x 45mm x 81mm 125mm x 45mm x 103.5mm
Weight RSBTEV10/ RSBTEV11/	
RSBTEV21/	
Material	PA66
Material colour	RAL 7035/ RAL 7040
Protection category	IP20
Mounting RSBTEV10 RSBTEV11 RSBTEV21	EV51 DIN

## **Connection Diagram**



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## **Environmental Specifications**

Operating temperature	
RSBT16EV	-20°C to +60°C (-4°F to +140°F)
RSBT25EV	-20°C to +55°C (-4°F to +131°F)
RSBT32EV	-20°C to +50°C (-4°F to +122°F)
Storage temperature	-40°C to +85°C (-40°F to +185°F)
Relative humidity	<95% non-condensing @40°C
Pollution Degree	2
Degree of Protection	IP20 (EN/IEC 60529)
Installation category	III
Installation Altitude	Above 1000m derate linearly
	by 1% of unit FLC per 100m
	to a maximum altitude of
	2000m

## **Supply Specifications**

Rated operational volt			
L1 - L3	RSBT22EV	127/220VAC ±15%	
	RSBT40EV	230/400VAC ±15%	
Supply current at stan	dby	25 mA	
Blocking voltage	RSBT22EV	800 Vp	
	RSBT40EV	1200 Vp	
Rated AC frequency		50/60Hz ±10%	
Rated insulation voltage	ge	630VAC, accord. to	
		EN 60947-1	
Dielectric strength			
Dielectric withstand	voltage		
Supply to input		2.5 kVrms	
Supply to heatsink		2.5 kVrms	
Integrated varistor		Across L1 - L3	

#### **Conductor Data**

Line conductors:		
L1, L2, L3, T1, T2, T3		
according to EN 60947-1		
flexible	2.5 10mm <sup>2</sup>	
lioxidio	$2.5 \dots 2 \times 4 \text{mm}^2$	
rigid (solid or stranded)	2.5 10mm <sup>2</sup>	
flexible with ferrule	2.5 10mm <sup>2</sup>	
UL/cUL rated data	2.0 1011111	
Rigid (stranded)	AWG 6 14	
Rigid (solid)	AWG 10 14	
Rigid (solid or stranded)	AWG 2 x 10 2 x 14	
Terminal screws	6xM4 (cage clamp)	
Max. Tightening torgue	2.5Nm (22lb.in) with	
Max. Highterning torque	Posidrive bit 2	
Stripping length	8.0mm	
Secondary conductors:	0.011111	
A1, A2		
according to EN 60998		
flexible	0.5 1.5mm <sup>2</sup>	
flexible with ferrule	0.5 1.5mm <sup>2</sup>	
rigid (solid)	0.5 2.5mm <sup>2</sup>	
UL/cUL rated data		
Rigid (Solid or Stranded)	AWG 1018	
Terminal screws	9xM3 (cage clamp)	
Max. Tightening torque	0.6Nm (5.3lb.in) with	
Max. Fightening torque	Posidrive bit 0	
Stripping length	6.0mm	
	0.0mm	

# Approvals

UL, cUL Listed	E172877*
Restrictions of hazardous	
substances	RoHs Compliant
CE Marking	
LVD	IEC/ EN 60947-4-2
* for versions RSBTEV5./ EV6.	

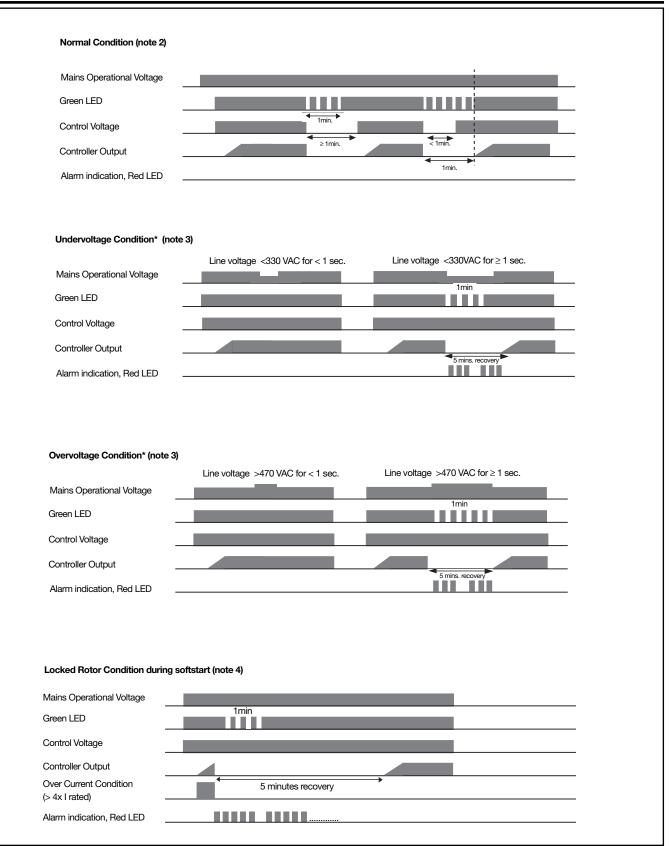
## **EMC Standards**

Immunity Emission	IEC/ EN 61000-6-2 IEC/ EN 61000-6-3	Radiated Radio Frequency	EN 61000-4-3, PC1 3V/m, 80-1000MHz
	IEC/ EN 61000-6-3	Conducted Radio Frequency	
Electrostatic Discharge ESD		Immunity	IEC/ EN 61000-4-6, PC1
Immunity	IEC/ EN 61000-4-2	Infinitionity	10V/m. 0.15-80MHz
	8kV, PC2 Air discharge		,
	4kV, PC2 Contact	Voltage dips & interruptions	IEC/ EN 61000-4-11
Electrical fast transient/		Radio interference field	
Burst Immunity	IEC/ EN 61000-4-4	emissions (radiated)	CISPR 11
Output	2kV, PC2		IEC/ EN 55011, Class B
Input	1kV, PC2	Radio interference voltage	
Electrical Surge Immunity	IEC/ EN 61000-4-5, PC2	emissions (conducted)	CISPR 11
Output, line to line	1kV		IEC/ EN 55011, Class B
Output, line to earth	2kV	Harmonics	IEC 61000-3-2
Input, line to line	1kV	Flicker	IEC/EN 61000-3-3*
Input, line to earth	2kV		

\* for RSBT..16EV...only



## Mode of Operation

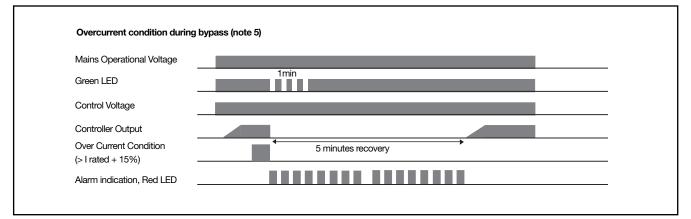


Notes:

\* The undervoltage and the overvoltage values quoted above refer to RSBT40...... versions. For RSBT22..... versions, undervoltage limit is 190VAC whereas overvoltage limit is 250VAC.

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#### Mode of Operation (cont...)



Notes:

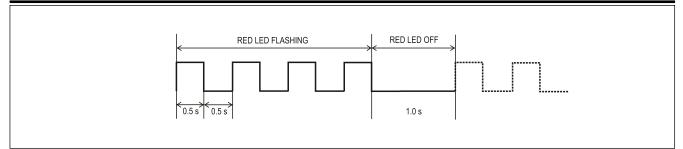
- 1. The RSBT has 2 indication LEDs on board. The green LED indicates the presence of mains voltage and is also used during recovery mode (refer to Note 2). The red LED indicates an alarm condition through a flashing sequence.
- Once the mains voltage is present, the green LED will be fully ON. Upon closing K1, the RSBT will start ramping, duration of which is < 600ms. When K1 is opened, the RSBT will stop the compressor without any ramp down. The green LED will start flashing to indicate a 1 minute delay at the end of which another start will be possible.
- In case of an undervoltage/overvoltage condition > 1sec, the RSBT will shut down and the red LED will flash accordingly as long as the undervoltage/overvoltage condition is present. Once the mains voltage is restored, the RSBT will start ramping in case K1 is closed, following a 5 minute recovery.
- 4. If during ramping an overcurrent (> 4xle for >= 1sec) is sensed, the RSBT will shut down and the red LED will start flashing accordingly. After a 5 minutes recovery, if K1 is closed, the RSBT will attempt another start. If after 2 consecutive attempts the RSBT senses an overcurrent, user intervention is required to reset the controller. Reset of the RSBT can be performed by removing power on L1,L2,L3 connection. As soon as mains voltage is reapplied, the RSBT will start ramping as soon as K1 is closed.
- 5. In bypass mode, if there is an overcurrent (> le +15% for >= 1sec), the RSBT will shut down and the red LED will start flashing accordingly. After a 5 minutes recovery, if K1 is closed, the RSBT will attempt another start.
- 6. If after 1sec, ramp up is not achieved, the RSBT will shut down and the red LED will start flashing accordingly. After a 5 minutes recovery, if K1 is closed, the RSBT will attempt another start. If at the second attempt, ramp up is not performed within the specified time, the RSBT will shut down and user intervention will be required to reset the controller.
- 7. The RSBT has a built-in internal temperature sensing function to protect the controller against overheating. When an internal overtemperature condition is sensed, the RSBT will shut down and the red LED will start flashing accordingly. The RSBT will then start another ramping function as soon as the internal temperature settles within the specified range, assuming K1 is closed.
- In case that the mains frequency is out of range (f<45Hz or f>65Hz) the RSBT will shut down with a flashing red LED as long as the frequency is out of range. Once the mains frequency is within range, the RSBT will start ramping function after a 5 minute recovery, in the case K1 is closed.
- 9. In case that there is ≥ 10% unbalance between (L1, L2, L3), RSBT will shut down with a flashing red LED as long as the supply voltage is unbalanced. After a 5 minute recovery, if K1 is closed and all phases (L1, L2, L3) are connected, RSBT will attempt another start

#### Alarms

No. of Flashes Red LED	Condition	Action
2	Wrong Phase sequence	Physical Change
3	Line Voltage Out of Range	Auto Reset with 5 minutes recovery
4	Frequency Out of Range	Auto Reset with 5 minutes recovery
5	Locked Rotor Condition (during Ramping)	Auto Reset with 5 minutes recovery
6	Ramp Up Time > 1 sec	Auto Reset with 5 minutes recovery
7	Over Temperature	Auto Reset
8	Over Current (during Bypass)	Auto Reset with 5 minutes recovery
9	Supply Voltage Unbalance	Auto Reset with 5 minutes recovery assuming all phases (L1, L2, L3) are conneted



#### **Flashing Sequence**



## Short circuit Protection (according to EN/IEC 60947-4-2) & UL508

Type of coordination: 1	RSBT16EV5. RSBT16EV6.	RSBT25EV5. RSBT25EV6.	RSBT32EV5. RSBT32EV6.
Rated short circuit current	RK5 fuses up to 40A	RK5 fuses up to 40A	RK5 fuses up to 40A
	RSBT16EV	RSBT25EV	RSBT32EV
Type of coordination: 2			
Rated short circuit current	5kA when protected	5kA when protected	5kA when protected
	by semiconductor fuses	by semiconductor fuses	by semiconductor fuses
	Semiconductor fuse	Semiconductor fuse	Semiconductor fuse
	50A, Class gRC	50A, Class gRC	50A, Class gRC
	Art. No. 6.9xx CP	Art. No. 6.9xx CP	Art. No. 6.9xx CP
	gRC 14.51 50 (xx = 00 or 21)	gRC 14.51 50 (xx = 00 or 21)	gRC 14.51 50 (xx = 00 or 21)

#### Current/power rating

le <b>(AC-53b)</b>	Assigned compressor rating @ 220V	Assigned compressor rating @ 400V	Max. Current limit level I <sub>rms</sub>
16A	4.0kW (5Hp)	7.5kW (7.5Hp)	40A*
25A	5.5kW (7.5Hp)	11.0kW (10Hp)	90A*
32A	9.0kW (10Hp)	15.0kW (15Hp)	110A*

#### \* Auto Adaptive Algorithm (Patent Pending)

RSBT series of softstarters includes an innovative autoadaptive algorithm (Patent Pending) such that an optimum starting current performance is achieved at every compressor start. This feature is active at every compressor start. Appropriate parameters are automatically set by the softstarter in order to achieve an optimum inrush current reduction whilst maintaining a ramp-up time < 600ms.

In case of Locked Rotor/ Ramp Up Time alarm, default parameter settings are restored automatically. During the subsequent compressor starts, the auto adaptive function will start optimising such parameters automatically once again.



#### Accessories

#### **DIN Rail Mounting**



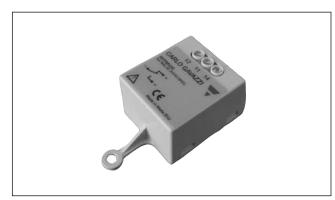
#### **EMC/ RFI Filter**



• Only available with RSBT...EV.1 models

- Insertion loss 5dB
- Lightweight and compact design
- Operational current: Max. 32A @ 60°C
- Rated operational voltage: 220/ 440 VAC  $\pm$  15%
- Ordering code: RFILT4032V00
- UL, cUL Listed (Accessory of Listed RSBT)

#### **Auxiliary Relay Alarm Output**



- Normally open (NO) or Normally Closed (NC) configuration
- Contact rating: 3A, 250 VAC / 3A, 30VDC
- 1-Relay Output for alarms generated by softstarter
- Ordering code: RFPMV00
- UL, cUL Listed (Accessory of Listed RSBT)